

Work Order ID 130718

130718

Page 1

March-24-15 8:08:04 AM

Item ID: D350-636-047 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Run-on Landing Wearplates Fits LH or RH
 Start Date: 3/24/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/25/15 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	J

100 Document Control 0.00
 100
 DC
 Doc.Control -USB or Paperwork
 110 Pick Kit 0.00
 110
 Packaging
 Packaging
 115 QC4- 100% Inspect kits for completeness 0.00
 115
 QC
 Quality Control

DAS
06
9-89

2
 2 18-0324
 MAR 30 2015

DAS
27
9-89
 MAR 24 2015
 DAS
46
9-89
 MAR 25 2015

2
 DAS
06
9-89
 MAR 30 2015

Work Order ID 130718

130718

Page 2

March-24-15 8:08:04 AM

Item ID: D350-636-047 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Run-on Landing Wearplates Fits LH or RH
Start Date: 3/24/15 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 3/25/15 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: <u>011</u>								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MAR 30 2015

MLJ 1503-31

15.3.30

Picklist Print

March-24-15 8:08:03 AM

Page 1

Work Order ID: 130718

130718

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 3/24/15

Required Date: 3/25/15

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC
Rev:B 11.04.14 ecn11-553 DD verf:EC
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16
AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4154-041 *D4154-041* Wearplate Assembly		Manufactured	No			110	Each	6.0000	1	2		DAS 27 9-89	DAS 46 9-89
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FP002	6							
					129058	6							
AN3C36A *AN3C36A* Bolt		Purchased	No			110	Each	293.0000	4	8		DAS 27 9-89	DAS 46 9-89
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FG	16							
					101261	4							
					122204	2							
					m131367	10							
					FP001	80							
					m131856	80							
					ST338a	130							
					131651	80							
					m130874	50							
					ST347	67							
					m131367	67							

MAR 24 2015

MAR 24 2015

DAS
86
9-89

m131856

m129907

Picklist Print

March-24-15 8:08:03 AM

Page 2

Work Order ID: 130718

130718

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 3/24/15

Required Date: 3/25/15

Start Qty: 2.00

Required Qty: 2.00

AN3C37A

Purchased No

110 Each

292.0000

2

DAS

DAS
46

AN3C37A

BOLT

**

MAR 24 2015

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST338a

212

131651

70

M129650

2

M131367

70

M131856

70

ST347

80

M128773

80

AN3C42A

Purchased No

110 Each

58.0000

2

DAS

DAS
46

AN3C42A

Bolt

**

MAR 24 2015

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST347

53

m130485

23

m131854

10

m131855

10

m131856

10

NAS1149C0363R

Purchased No

110 Each

720.0000

20

DAS

DAS
46

NAS1149C0363R

Washer

**

MAR 24 2015

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

138

114742

138

GA

180

m130673

180

ST271

402

m130673

402

March-24-15 8:08:03 AM

Shop Packet Print

Page 2

Picklist Print

March-24-15 8:08:03 AM

Work Order ID: 130718

130718

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 3/24/15

Required Date: 3/25/15

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

1,220.000

10

DAS

DAS

27

46

MAR 24 2015

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

124

m130673

124

GA

15

m130673

15

ST260a

392

m131677

392

ST304

609

m131340

609

D3873-1

Manufactured

No

110

Each

79.0000

16

DAS

DAS

27

46

MAR 24 2015

Bushing

Location

Loc Qty

Loc Code

FP001

29

126709

3

128405

26

ST053

50

129742

50

D4171-1

Manufactured

No

110

Each

39.0000

2

DAS

DAS

27

46

MAR 24 2015

Bushing

Location

Loc Qty

Loc Code

ST096

39

129060

39

Picklist Print

March-24-15 8:08:03 AM

Page 4

Work Order ID: 130718

130718

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 3/24/15

Required Date: 3/25/15

Start Qty: 2.00

Required Qty: 2.00

D4170-3

Manufactured No

Each

17.0000

8

D4170-3

Bushing

**

DAS

DAS

27

46

9-89

9-89

MAR 24 2015

Location

Loc Qty

Loc Code

ST096

17

123100

17

8

AN3C34A

Purchased No

110

Each

24.0000

2

AN3C34A

BOLT

**

DAS

DAS

27

46

9-89

9-89

MAR 24 2015

Location

Loc Qty

Loc Code

ST347

4

m127044

4

2

ST348

20

m131618

20

DAS

06

9-89

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23118AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN860C816L	WASHER (OR NAS1149C0832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN860JD816	WASHER (OR NAS1149C0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN860C10L	WASHER (OR NAS1149C0332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1		D4154-0411	WEARPLATE ASSEMBLY
*91A	4	4	4	4		AN3C36A	BOLT ¹
91B	1	1	1	1		AN3G37A	BOLT ²
91C	1	1	1	1		AN3G42A	BOLT ³
*92	7	7	7	7		AN980C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN980C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4		IMS21043-3	NUT
*94	7	7	7	7		D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1		D4171-1	BUSHING ⁴
96						D4170-3	SPACER
*97	1	1	1	1		AN3C34A	BOLT
*98	2	2	2	2		AN980C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1		IMS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS